

Work Order ID 133865

133865

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Item ID: D2372 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Quick Release
Start Date: 6/22/2015 Start Qty: 8.00 ***8*** Cust Item ID:
Required Date: 6/22/2015 Req'd Qty: 8.00 ***8*** Customer:
Reference:

Approvals: Process Plan: MCS Date: JUN 22 2015 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2372	B								
100	Pick Kit	0.00							
100	PURCHASING								
Packaging	Memo	0.00							
Packaging									
110		0.00							
110									
Small Fab	Memo	0.00							
Small Fab	ASSEMBLE AS PER DWG								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
30
9-89

8

JUN 22 2015

DAS
27
9-89

8

JUN 23 2015

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>GA</u>	0.00				8	116	JUN 23 2015	DAS 26 9-89
130	Packaging	0.00							
Packaging	Memo LOCATION : GA								
140	QC21- Final Inspection - Work Order Release	0.00						JUN 24 2015	
140	QC	0.00							
Quality Control	Memo								

ML5
415.06 24

Picklist Print

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Parent Item: D2372

D2372

Parent Item Name: Quick Release

Start Date: 6/22/2015

Required Date: 6/22/2015

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP: C03.06.06Reformat; Updated Step 2KJ/RF
12.02.07 AS PER REV.B DD verf:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2372-1		Manufactured	No			100	Each	8.0000	1	8	DAS 30 9-89		JUN 22 2015
D2372-1									**				
Cam Lever													

Location

Loc Qty

Loc Code

ST006

8

133101

8

8

D3015-1		Manufactured	No			100	Each	33.0000	1	8	DAS 30 9-89		JUN 22 2015
D3015-1									**				
Lock Nut													

Location

Loc Qty

Loc Code

ST015

33

128944

33

8

NAS1149F0463P		Purchased	No			100	Each	1,258.000	1	8	DAS 30 9-89		JUN 22 2015
NAS1149F0463P									**				
Washer													

Location

Loc Qty

Loc Code

ST260a

977

m127832

977

st268

281

m127832

257

m130388

24

8